

Date: Tuesday, 24/06/2008 12:45:46 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: END CAP CLEVIS
Job Number	: 40016		
Estimate Number	: 12056		
P.O. Number	:	Part Number	: PB6743001119
This Issue	: 24/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE33
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>mf 08-06-24</u>		
Comment	: Est. A05.07.13 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B1250X01250	6061-T6 Bar 1.25 x 1.25"
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Comment: Qty.: 0.2318 f(s)/Unit Total : 1.1592 f(s)
 6061-T6 Bar 1.25 x 1.25"
 Material: 6061-T6 Bar (QQ-A-200/8)
 (M6061T6B1.250x01.250)
 Identify for B67-43001-119
 Batch: M106259

J.L 08/06/25

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blanks: 1.250" x 1.250" x 2.650" long

J.L 08/06/25

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per Folio FA542 and Dwg B67-43001
 Identify as B67-43001-119
 Deburr
 Dwg Rev B1

Folio Rev AA

mf 08/06/27

⑤

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mf 08/06/27

⑤

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.L 08/06/27

⑤

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: END CAP CLEVIS

Job Number: 40016

Part Number: PB6743001119

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Pat E.*

MF 08-07-09

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10

Job Completion



MF 08-07-09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Technical drawing of a mechanical part, likely a shaft or pipe, showing dimensions and material specifications. The drawing includes a cross-section view on the left and a side view on the right. Key dimensions include a total length of 500, a diameter of 193 THRU, and various radii (R.125, R.193 THRU). Material specifications include 2 PL, 4 PL, and 1.75 PL. The drawing is labeled "D9 RLT".

560

2.08
2 PL

1.10
2 PL

R.125 4 PL


15.95

Ø.25 THRU

3.07

22.20

1/2" R

-113 SQUARE TUBE. 
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6, 00-A-200/8
SCALE 0.750

REFERENCE ONLY

-117 HOOK PLATE

MATERIAL: .25 THK. 6061-T6, QQ-A-250/11
SCALE: 2.000

-119 END CAP CLEVIS SH
u
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

40016

PREMIER AVIATION, INC			
2025 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	CODE IDENT NO.	SWG NO.	REV
8/1/88	050UV8	B67-43001	B
SCALE	MS	SHEET	23 of 44

ORIGINAL

